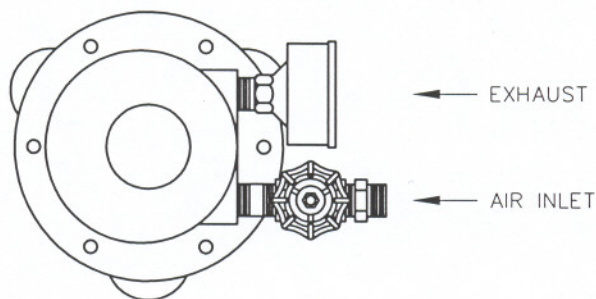
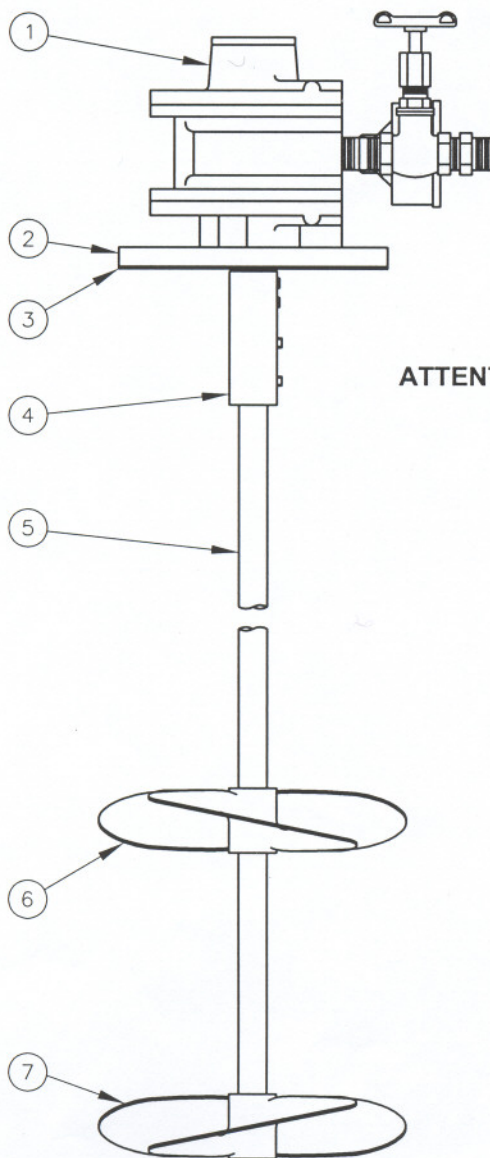


# FLANGE MOUNTED MIXER

## ASSEMBLY INSTRUCTIONS AND PARTS LIST

### MIXER MODELS: BF-5.4 THRU BF-8.4



**ATTENTION: TO INSURE SAFE AND EASY USE OF YOUR MIXER,  
READ THESE INSTRUCTIONS BEFORE USING.**

#### *Unpacking*

When unpacking the mixer, check carefully for damage that may have occurred during transit. Check for missing parts.

#### *General Safety Information*

Warning: These mixers are intended for specific functions.  
Please follow all instructions to insure safe and proper use.

- (1) Be certain that all mounting hardware and the coupling and propeller set screws are properly tightened prior to operation.
- (2) Mount securely to Flange. Be certain propellers are not touching side or bottom of drum or tank.
- (3) Do not attempt to adjust mixer when mixer is operating, this could result in personal injury or damage to the tank and mixer.
- (4) Always wear required safety equipment including eye protection when observing mixer performance or adding materials to a tank while the mixer is operating.

ITEM	DESCRIPTION	BF-5.4-15D BF-5.4-27D BF-5.4-48D	BF-7.4-27S BF-7.4-48S BF-7.4-60S	BF-8.4-27S BF-8.4-48S BF-8.4-60S
		5/8" DIA. SHAFT 6" DIA. PROPELLERS PART NO.	3/4" DIA. SHAFT 8" DIA. PROPELLER PART NO.	1" DIA. SHAFT 10" DIA. PROPELLER PART NO.
1	AIR MOTOR	107163	107164	107164
2	FLANGE	003661	003662	003662
3	GASKET	107165	107166	107166
4	SHAFT COUPLING WITH SET SCREWS	003788	003787	003789
5	SHAFT ----15" LG.	003648	N/A	N/A
	SHAFT ----27" LG.	003699	003700	003751
	SHAFT ----48" LG.	003664	003750	003752
	SHAFT ----60" LG.	N/A	003665	003666
6	L.H. PROPELLER	106035	106218	100391
7	R.H. PROPELLER	106978	N/A	N/A