

## 6.6 Drive Assembly Parts List

| Key No. | Model                                                                                                                                                                                | Part No. | Description                 | Qty. |
|---------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|-----------------------------|------|
| 1       | U                                                                                                                                                                                    | 29437    | Disk                        | 1    |
| 2       | U                                                                                                                                                                                    | 10973    | Seal                        | 1    |
| 3       | U011,U021, U031, U041<br>U121, U131, U141                                                                                                                                            | 32370R   | EPU                         | 1    |
|         | All 230V Models                                                                                                                                                                      | 32371R   | EPU                         | 1    |
| 4       | U                                                                                                                                                                                    | 10166    | O-Ring                      | 1    |
| 5       | U                                                                                                                                                                                    | 32367    | Bumper                      | 1    |
| 6       | U                                                                                                                                                                                    | 10422    | Retaining Ring              | 1    |
| 7       | U                                                                                                                                                                                    | 25963    | Washer, Nylon               | 1    |
| 8       | U                                                                                                                                                                                    | 30391    | Washer, Rubber              | 1    |
| 9       | U1                                                                                                                                                                                   | 35744    | Dual Pin                    | 1    |
| 10      | U0                                                                                                                                                                                   | 36254    | Pulser                      | 1    |
|         | U1                                                                                                                                                                                   | 36255    | Pulser                      | 1    |
| 11      | U1                                                                                                                                                                                   | 35743    | Speed Shaft                 | 1    |
| 12      | U1                                                                                                                                                                                   | 34497    | O-Ring                      | 1    |
| 13      | U                                                                                                                                                                                    | 25414    | Spring                      | 1    |
| 14      | U1                                                                                                                                                                                   | 30803    | Gasket                      | 1    |
| 15      | U1                                                                                                                                                                                   | 30709B   | Speed Knob                  | 1    |
| 16      | U                                                                                                                                                                                    | 30306    | Screw                       | 4    |
| 17      | U011, U021, U031, U041<br>U121, U131, U141                                                                                                                                           | 10626    | Varistor Assembly, 115V     | 1    |
|         | U012, U022, U032, U042<br>U122, U132, U142                                                                                                                                           | 31255    | Varistor Assembly, 230V US  | 1    |
|         | U013, U023, U033, U043<br>U123, U133, U143<br>U015, U025, U035, U045<br>U125, U135, U145<br>U016, U026, U036, U046<br>U126, U136, U146<br>U017, U027, U037, U047<br>U127, U137, U147 | 10627    | Varistor Assembly, 230-250V | 1    |
| 18      | U01, U03                                                                                                                                                                             | 31044    | Stroke Dial                 | 1    |
|         | U02, U12                                                                                                                                                                             | 36178    | Stroke Dial                 | 1    |
|         | U04, U14                                                                                                                                                                             | 33876    | Stroke Dial                 | 1    |
| 19      | U                                                                                                                                                                                    | 30295B   | Stroke Knob                 | 1    |
| 20      | U01                                                                                                                                                                                  | 31066    | Resistor Assembly           | 1    |
|         | U02                                                                                                                                                                                  | 29797    | Wire Assembly               | 1    |
|         | U                                                                                                                                                                                    | 32357    | Rubber Foot Pad (not shown) | 4    |

## 6.7 Drive Assembly Exploded View

